

# Endüstriyel Otomatik Kontrol Sistemleri

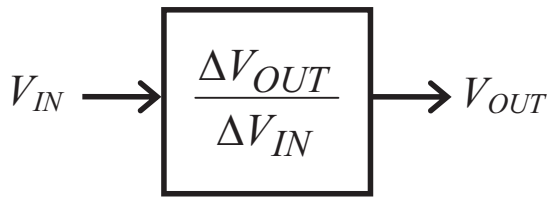
Y.Doç.Dr. Tuncay UZUN, EHM 1406105

## Dersin Konusu: Endüstriyel Otomatik Kontrol Sistemlerinde Kullanılan Yükselteçler ve Uygulamaları

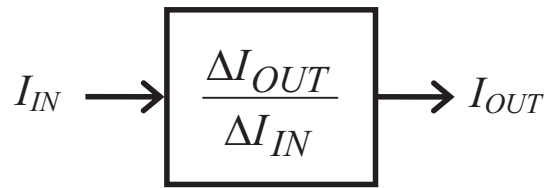
### Dersin Amacı:

Endüstriyel otomatik kontrol sistemlerinde kullanılan yükselteçlerin özellikleri, iç donanımı ve elektronik devrelerinin incelenmesi, uygulama devrelerinin analizi, incelenmesi ve tasarlanmasının öğretilmesidir.

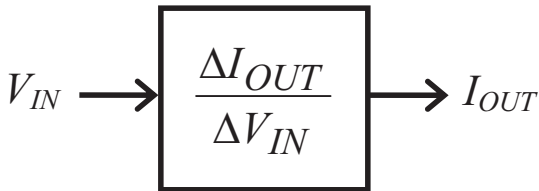
## YÜKSELTEÇ TIPLERİ



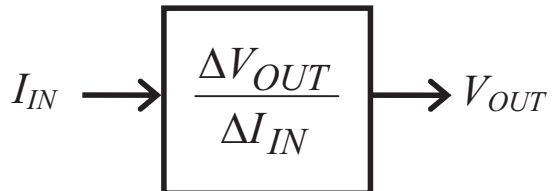
*Gerilim Yükselteci*



*Akım Yükselteci*



*İletkenlik transfer Yükselteci  
(Transconductance)*

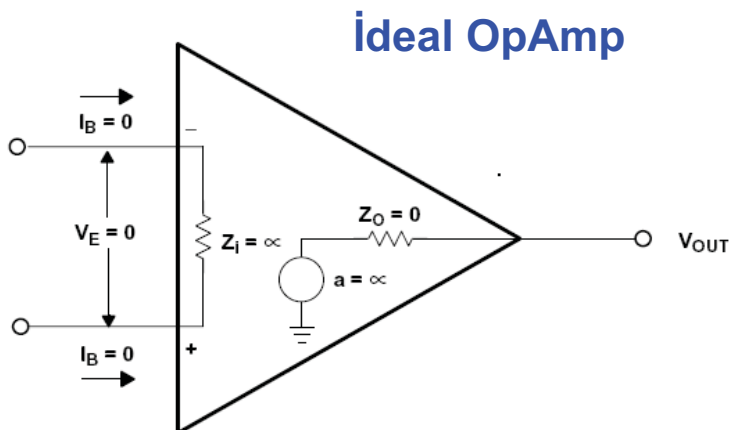


*Empedans transfer Yükselteci  
(Transimpedance)*

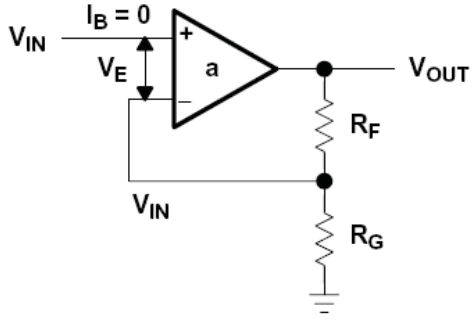
**Operational Amplifiers (OPAMP)**  
**High Speed Current Feedback (CFA)**  
**High Speed Voltage Feedback**  
**Precision, Low Power**  
**High Speed Comparators**  
**Instrumentation Amplifiers**  
**Isolation Amplifiers**  
**Sensor Amplifiers**  
**Bridge Amplifiers**  
**Log Amplifiers**

**Operational Amplifiers (OPAMP)**

PARAMETER NAME	PARAMETERS SYMBOL	VALUE
Input current	$I_{IN}$	0
Input offset voltage	$V_{OS}$	0
Input impedance	$Z_{IN}$	$\infty$
Output impedance	$Z_{OUT}$	0
Gain	a	$\infty$



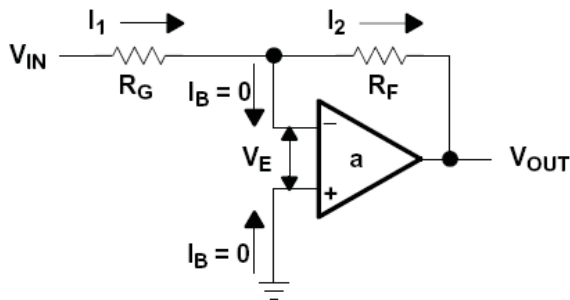
## Evirmeyen Yükselteç



$$V_{IN} = V_{OUT} \frac{R_G}{R_G + R_F}$$

$$\frac{V_{OUT}}{V_{IN}} = \frac{R_G + R_F}{R_G} = 1 + \frac{R_F}{R_G}$$

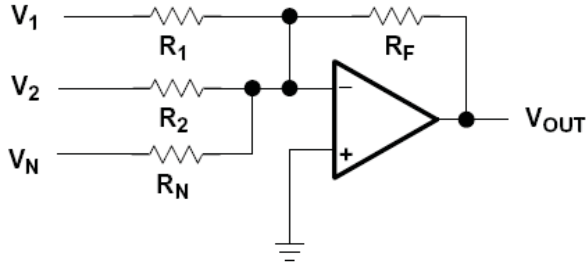
## Eviren Yükselteç



$$I_1 = \frac{V_{IN}}{R_G} = -I_2 = -\frac{V_{OUT}}{R_F}$$

$$\frac{V_{OUT}}{V_{IN}} = -\frac{R_F}{R_G}$$

## Toplayıcı Yükselteç



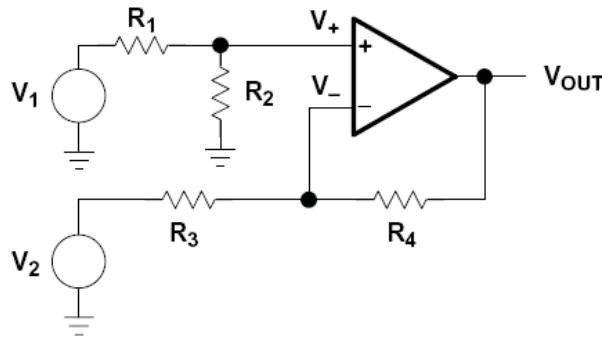
$$V_{OUTN} = -\frac{R_F}{R_N} V_N$$

$$V_{OUT1} = -\frac{R_F}{R_1} V_1$$

$$V_{OUT2} = -\frac{R_F}{R_2} V_2$$

$$V_{OUT} = -\left(\frac{R_F}{R_1} V_1 + \frac{R_F}{R_2} V_2 + \frac{R_F}{R_N} V_N\right)$$

## Fark Yükselteci



$$V_+ = V_1 \frac{R_2}{R_1 + R_2}$$

$$V_{OUT1} = V_+(G_+) = V_1 \frac{R_2}{R_1 + R_2} \left(\frac{R_3 + R_4}{R_3}\right)$$

$$V_{OUT2} = V_2 \left(-\frac{R_4}{R_3}\right)$$

$$V_{OUT} = V_1 \frac{R_2}{R_1 + R_2} \left(\frac{R_3 + R_4}{R_3}\right) - V_2 \frac{R_4}{R_3}$$

$$V_{OUT} = (V_1 - V_2) \frac{R_4}{R_3}$$

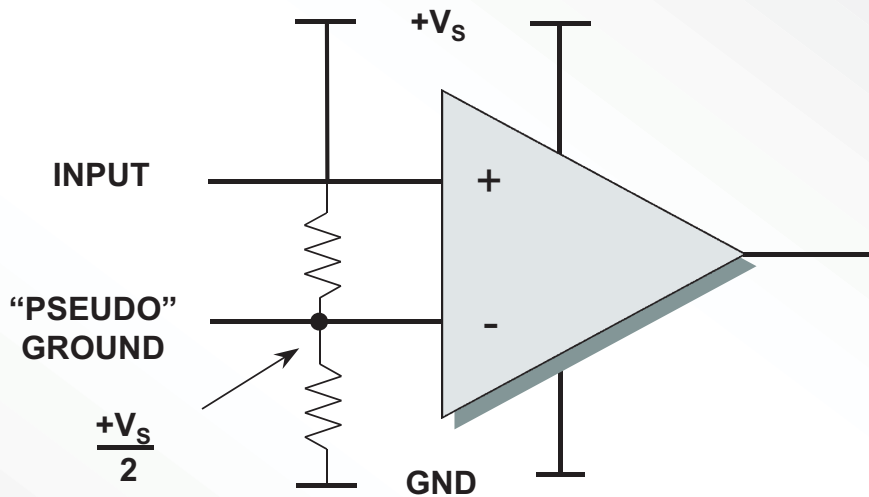
# **High Speed Current Feedback Amplifiers**

**High Speed Current Feedback  
Differential Line Driver**

# **High Speed Voltage Feedback Amplifiers**

**High Speed Amplifiers  
Differential Input/Output  
Differential Line Drivers  
Rail-Rail Amplifiers**

## What is a Rail-Rail Amplifier?

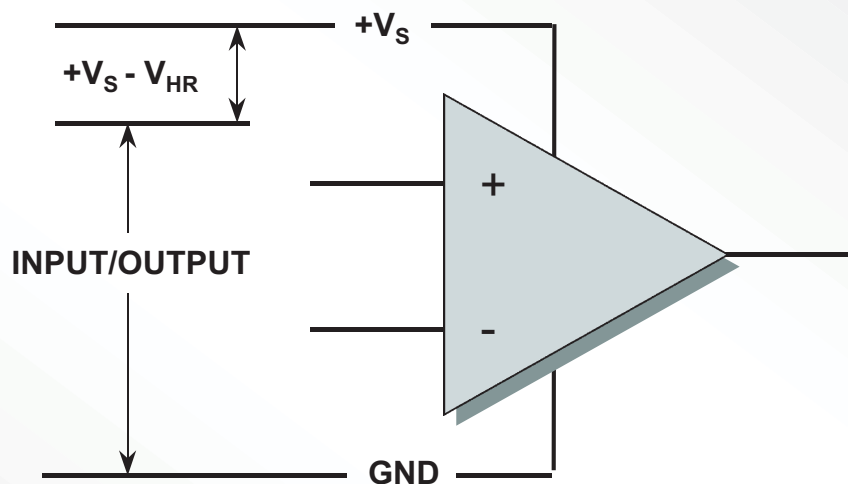


Conventional Op Amp Used in a "Single Supply" Mode:

- Most Op Amps Can Operate From a Single Supply If Their "Ground" Is Biased Between the Positive Rail and Ground.
- Standard Op Amps Will Require 2-3 Volts of "Headroom" Between Supply Rails.

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## What is a Rail-Rail Amplifier ? (con't)

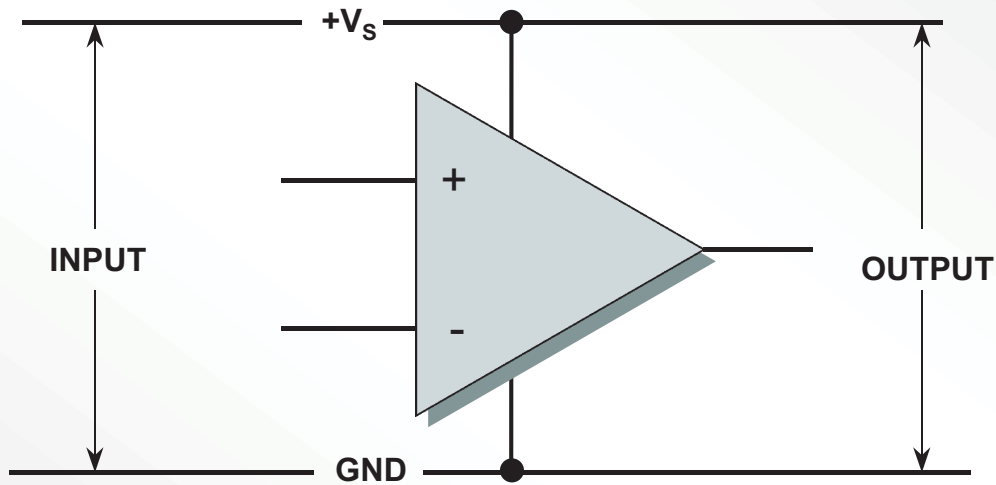


True "Single Supply" Op Amp

- True Single Supply Op Amps Can Operate Down to Their Negative Rail (Ground)
- Sometimes Still Require 2-3 Volts of Headroom V<sub>HR</sub> Between the Positive Excursion and the Positive Rail.

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## What is a Rail-Rail Amplifier ? (con't)

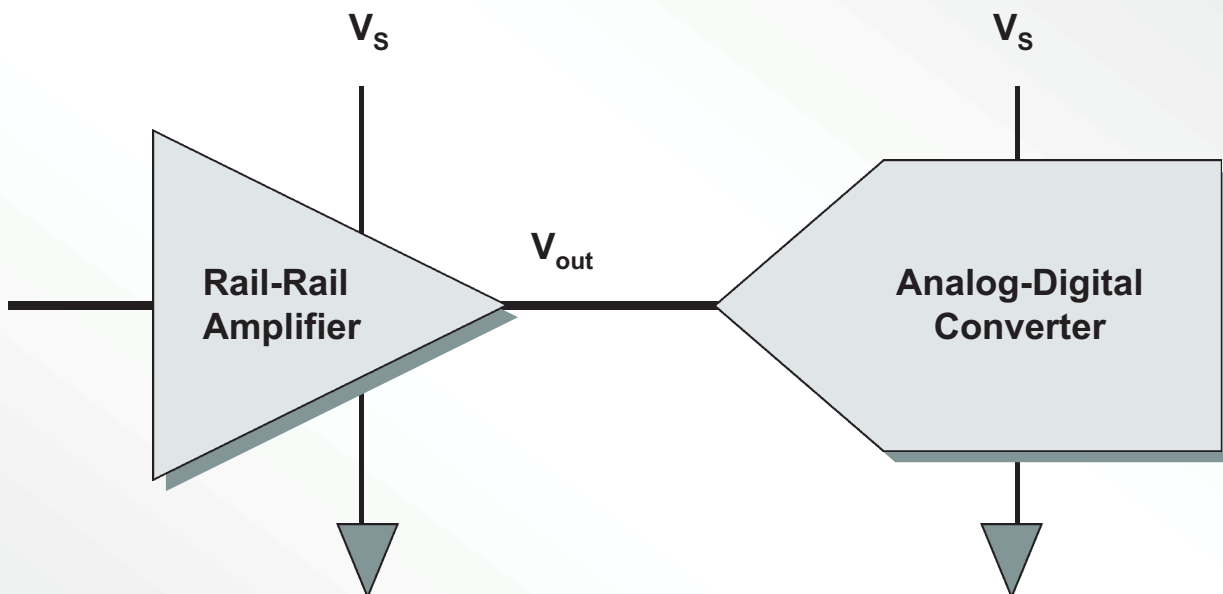


True Rail-Rail Op Amp

- True Rail-Rail Op Amps Can Swing to Within a Few Millivolts of Their Supply Rails, Either on the Input, the Output or Both.

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## Why Rail-Rail?



- Many New High Speed A-D Converters Operate From Single +3V to +5V Supply
- Rail-Rail Amplifiers Provide Maximum Dynamic Range

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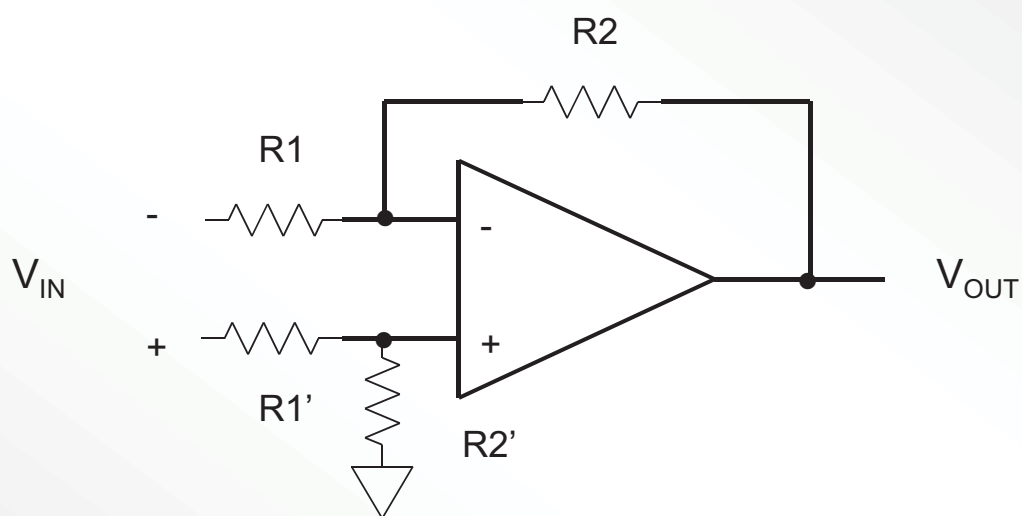
# **Precision, Low Power Amplifiers**

# **High Speed Comparators**



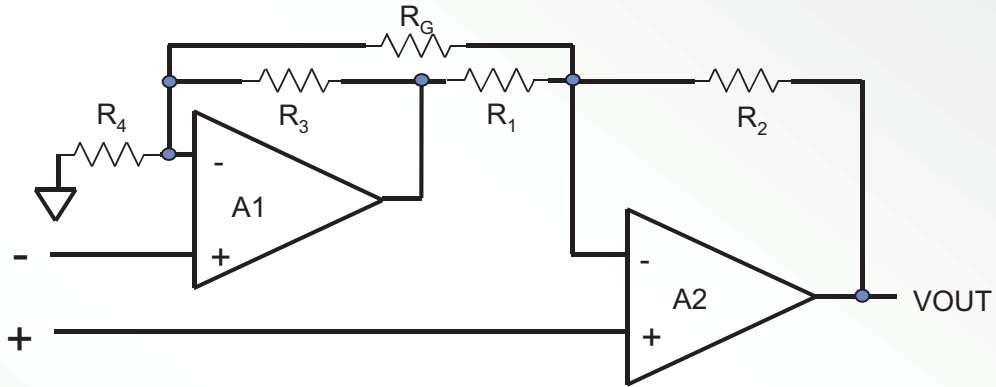
# Instrumentation Amplifiers

## A “Differential” Amplifier



- For Balanced Gain,  $G = R2/R1 = R2'/R1'$
- For Balanced Input Z,  $R1' + R2' = R1$
- Common Mode Rejection Depends on Resistor Ratio Matching

## 2 Op Amp Design



$$\frac{V_{OUT}}{V_{IN}} = 1 + \frac{R_2}{R_1} + \frac{2R_2}{R_G}$$

- **Advantages:**

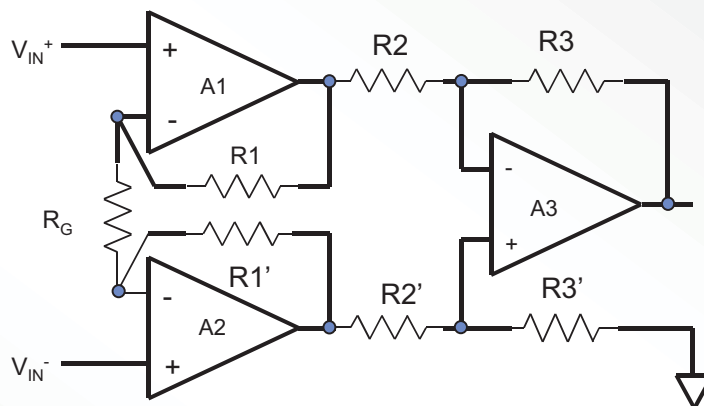
- Requires Only 2 Op Amps
- High Input Impedance

- **Disadvantages:**

- Input Common Mode Voltage Range Is Gain-Dependent
- A1 Amplifies Common Mode by  $(R_3+R_4)/R_4$

1 - 39

## 3 Op Amp Design



$$\frac{V_{OUT}}{V_{IN}} = \left(\frac{2R_1}{R_G} + 1\right)\left(\frac{R_3}{R_2}\right)$$

- **Advantages:**

- Fully Differential Inputs
- Very High Input Impedance
- Input Common Mode Voltage Range Is No Longer Gain-Dependent

- **Disadvantage : Extra Amplifier**

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## **HIGH IMPEDANCE SENSORS**

- **Photodiode Preamplifiers**
- **Piezoelectric Sensors**
  - ◆ **Accelerometers**
  - ◆ **Hydrophones**
- **Humidity Monitors**
- **pH Monitors**
- **Chemical Sensors**
- **Smoke Detectors**
- **Charge Coupled Devices and  
Contact Image Sensors for Imaging**

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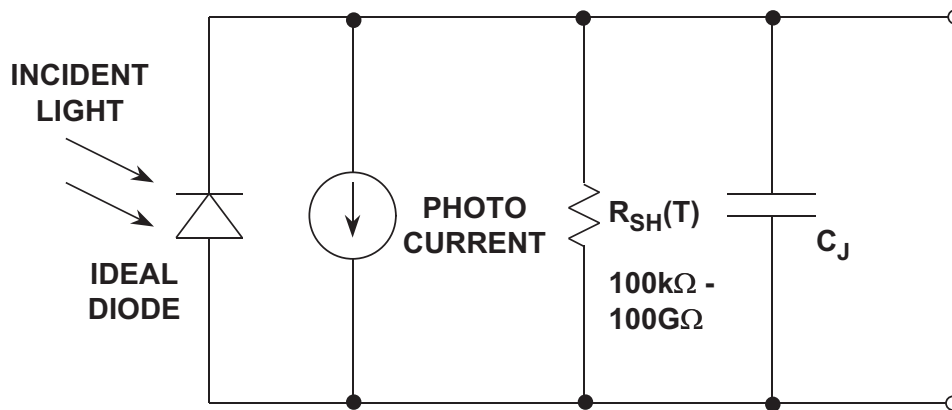
## **PHOTODIODE APPLICATIONS**

- **Optical: Light Meters, Auto-Focus, Flash Controls**
- **Medical: CAT Scanners (X-Ray Detection), Blood Particle Analyzers**
- **Automotive: Headlight Dimmers, Twilight Detectors**
- **Communications: Fiber Optic Receivers**
- **Industrial: Bar Code Scanners, Position Sensors, Laser Printers**

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## PHOTODIODE EQUIVALENT CIRCUIT

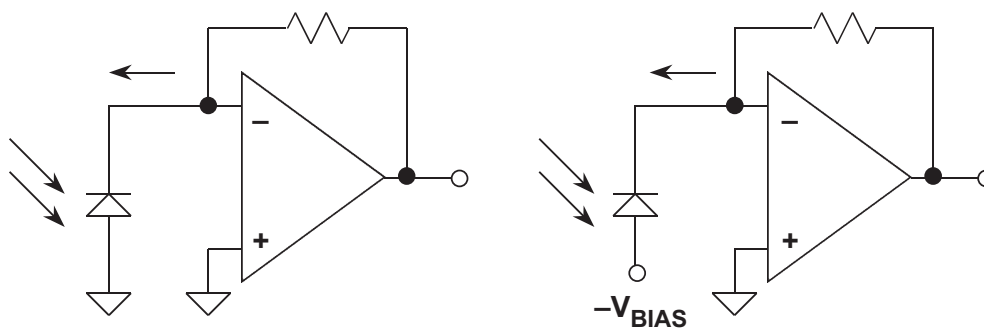


NOTE:  $R_{SH}$  HALVES EVERY  $10^\circ\text{C}$  TEMPERATURE RISE

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## PHOTODIODE MODES OF OPERATION



### PHOTOVOLTAIC

- Zero Bias
- No "Dark" Current
- Linear
- Low Noise (Johnson)
- Precision Applications

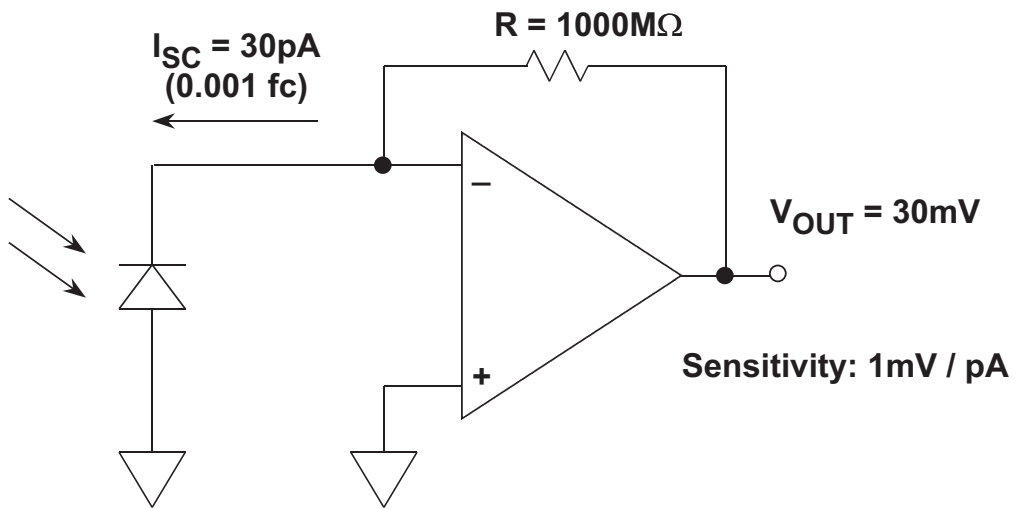
### PHOTOCONDUCTIVE

- Reverse Bias
- Has "Dark" Current
- Nonlinear
- Higher Noise (Johnson + Shot)
- High Speed Applications

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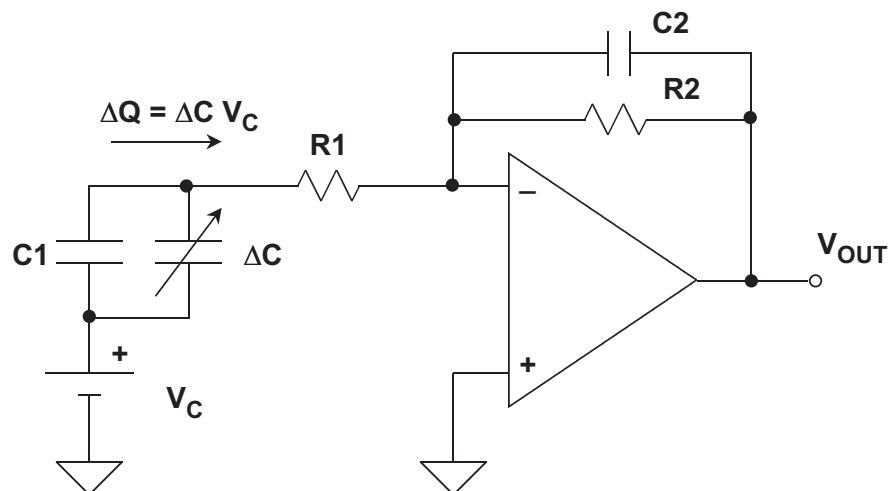
## CURRENT-TO-VOLTAGE CONVERTER (SIMPLIFIED)



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## CHARGE AMPLIFIER FOR CAPACITIVE SENSOR

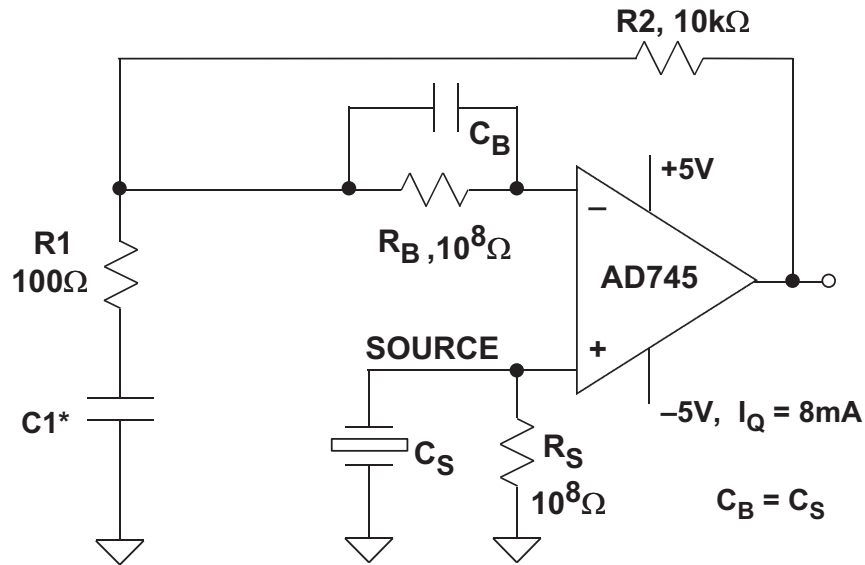


- FOR CAPACITIVE SENSORS:  $\Delta V_{OUT} = \frac{-V_C \Delta C}{C2}$
- FOR CHARGE-EMITTING SENSORS:  $\Delta V_{OUT} = \frac{-\Delta Q}{C2}$
- UPPER CUTOFF FREQUENCY =  $f_2 = \frac{1}{2\pi R2 C2}$
- LOWER CUTOFF FREQUENCY =  $f_1 = \frac{1}{2\pi R1 C1}$

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## GAIN OF 100 PIEZOELECTRIC SENSOR AMPLIFIER



- $\pm 5V$  Power Supplies Reduce  $I_B$  for  $0^\circ C$  to  $+85^\circ C$  Operation,  $P_D = 80mW$
- C1 Allows  $-55^\circ C$  to  $+125^\circ C$  Operation

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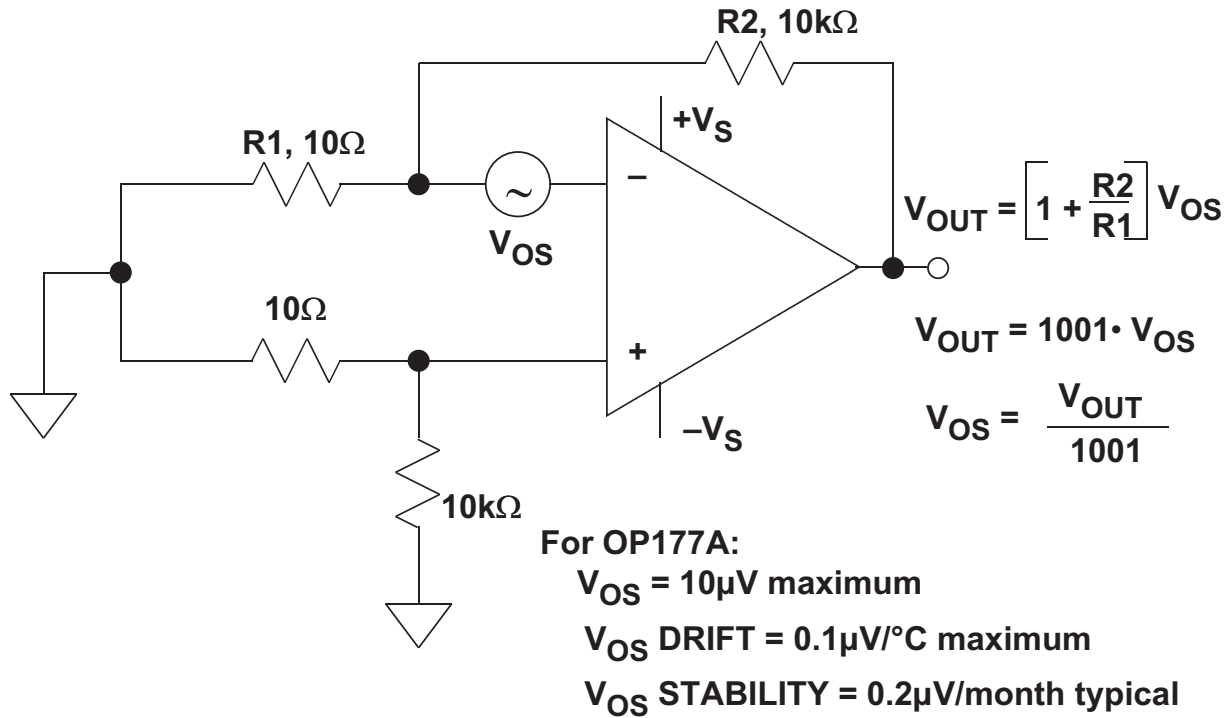
## AMPLIFIERS FOR SIGNAL CONDITIONING

- Input Offset Voltage <math><100\mu V</math>
- Input Offset Voltage Drift <math><1\mu V/^\circ C</math>
- Input Bias Current <math><2nA</math>
- Input Offset Current <math><2nA</math>
- DC Open Loop Gain >1,000,000
- Unity Gain Bandwidth Product,  $f_u$  500kHz - 5MHz
- Always Check Open Loop Gain at Signal Frequency!
- 1/f (0.1Hz to 10Hz) Noise <math><1\mu V\text{ p-p}</math>
- Wideband Noise <math><10nV/\sqrt{Hz}</math>
- CMR, PSR >100dB
- Single Supply Operation
- Power Dissipation

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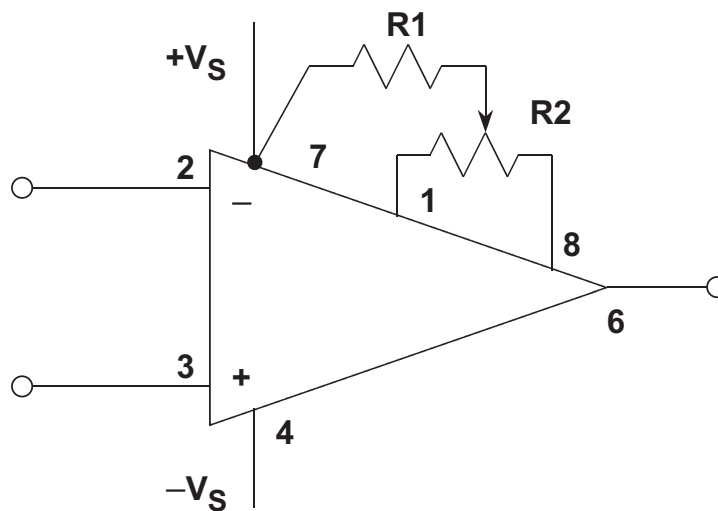
## MEASURING INPUT OFFSET VOLTAGE



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## OP177/AD707 OFFSET ADJUSTMENT PINS



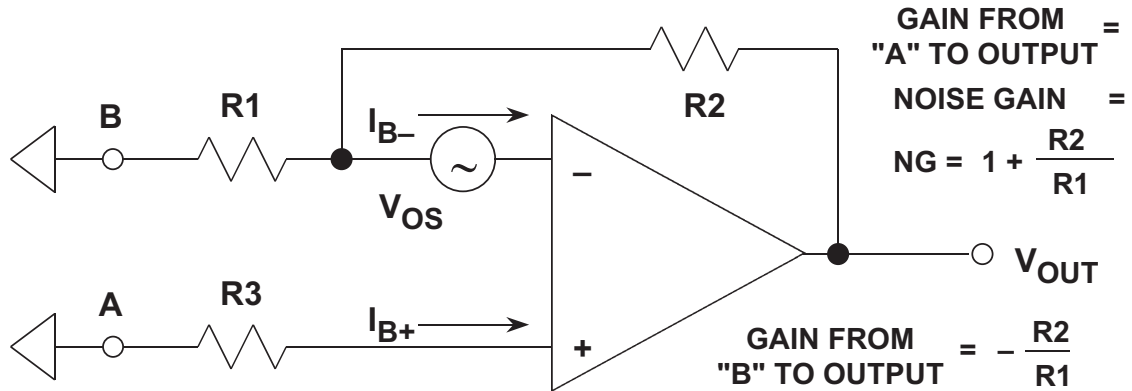
■  $R_1 = 10\text{k}\Omega$ ,  $R_2 = 2\text{k}\Omega$ ,      OFFSET ADJUST RANGE =  $200\mu\text{V}$

■  $R_1 = 0$ ,  $R_2 = 20\text{k}\Omega$ ,      OFFSET ADJUST RANGE =  $3\text{mV}$

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## OP AMP TOTAL OFFSET VOLTAGE MODEL



■ OFFSET (RTO) =  $V_{OS} \left[ 1 + \frac{R2}{R1} \right] + I_{B+} \cdot R3 \left[ 1 + \frac{R2}{R1} \right] - I_{B-} \cdot R2$

■ OFFSET (RTI) =  $V_{OS} + I_{B+} \cdot R3 - I_{B-} \left[ \frac{R1 \cdot R2}{R1 + R2} \right]$

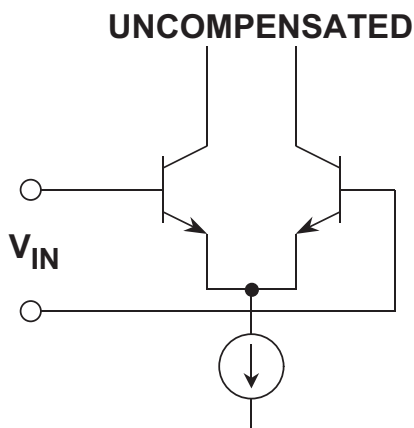
FOR BIAS CURRENT CANCELLATION:

OFFSET (RTI) =  $V_{OS}$  IF  $I_{B+} = I_{B-}$  AND  $R3 = \frac{R1 \cdot R2}{R1 + R2}$

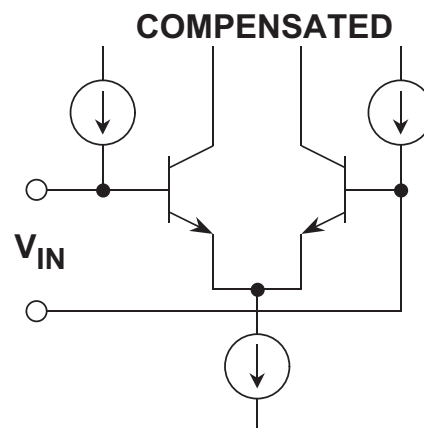
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## INPUT BIAS CURRENT COMPENSATED OP AMPS



- MATCHED BIAS CURRENTS
- SAME SIGN
- 50nA - 10µA
- 50pA - 5nA (Super Beta)
- $I_{OFFSET} \ll I_{BIAS}$



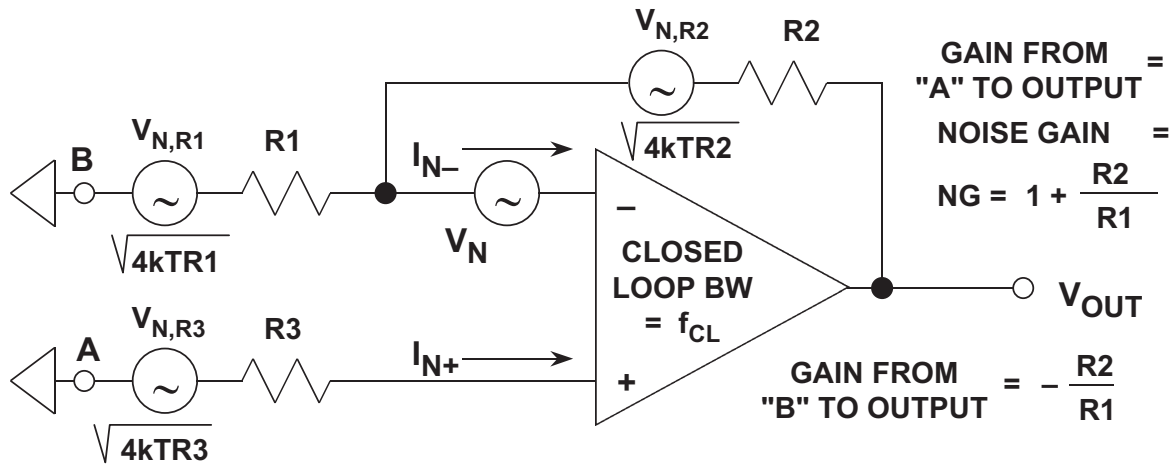
- LOW, UNMATCHED BIAS CURRENTS
- CAN HAVE DIFFERENT SIGNS
- 0.5nA - 10nA
- HIGHER CURRENT NOISE
- $I_{OFFSET} \approx I_{BIAS}$

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## OP AMP NOISE MODEL



$$\blacksquare \text{ RTI NOISE} = \sqrt{\text{BW} \cdot \left( V_N^2 + 4kTR3 + 4kTR1 \left[ \frac{R2}{R1+R2} \right]^2 + I_{N+}^2 R3^2 + I_{N-}^2 \left[ \frac{R1 \cdot R2}{R1+R2} \right]^2 + 4kTR2 \left[ \frac{R1}{R1+R2} \right]^2 \right)}$$

$$\blacksquare \text{ RTO NOISE} = NG \cdot \text{RTI NOISE}$$

$$\blacksquare \text{ BW} = 1.57 f_{CL}$$

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## SINGLE SUPPLY AMPLIFIERS

### ■ Single Supply Offers:

- ◆ Lower Power
- ◆ Battery Operated Portable Equipment
- ◆ Requires Only One Voltage

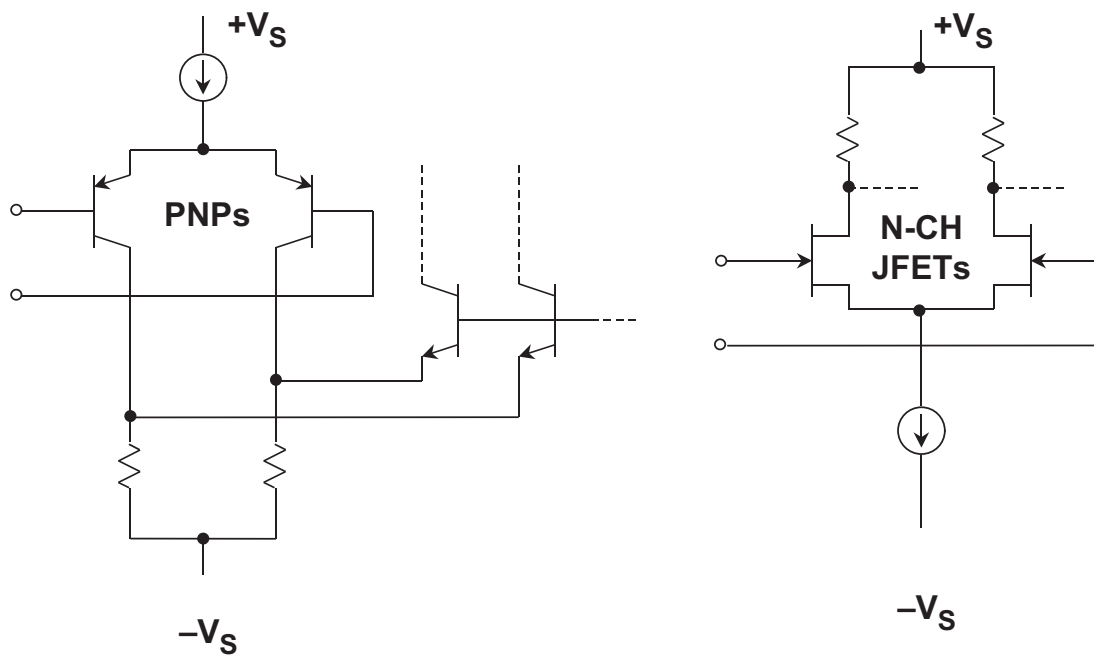
### ■ Design Tradeoffs:

- ◆ Reduced Signal Swing Increases Sensitivity to Errors Caused by Offset Voltage, Bias Current, Finite Open-Loop Gain, Noise, etc.
- ◆ Must Usually Share Noisy Digital Supply
- ◆ Rail-to-Rail Input and Output Needed to Increase Signal Swing
- ◆ Precision Less than the best Dual Supply Op Amps but not Required for All Applications
- ◆ Many Op Amps Specified for Single Supply, but do not have Rail-to-Rail Inputs or Outputs

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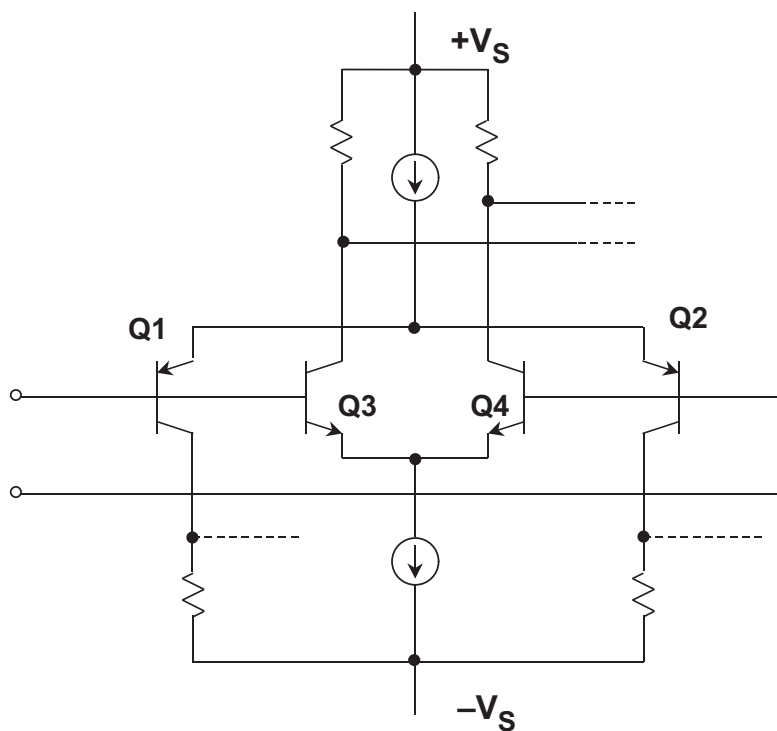
## PNP OR N-CHANNEL JFET STAGES ALLOW INPUT SIGNAL TO GO TO THE NEGATIVE RAIL



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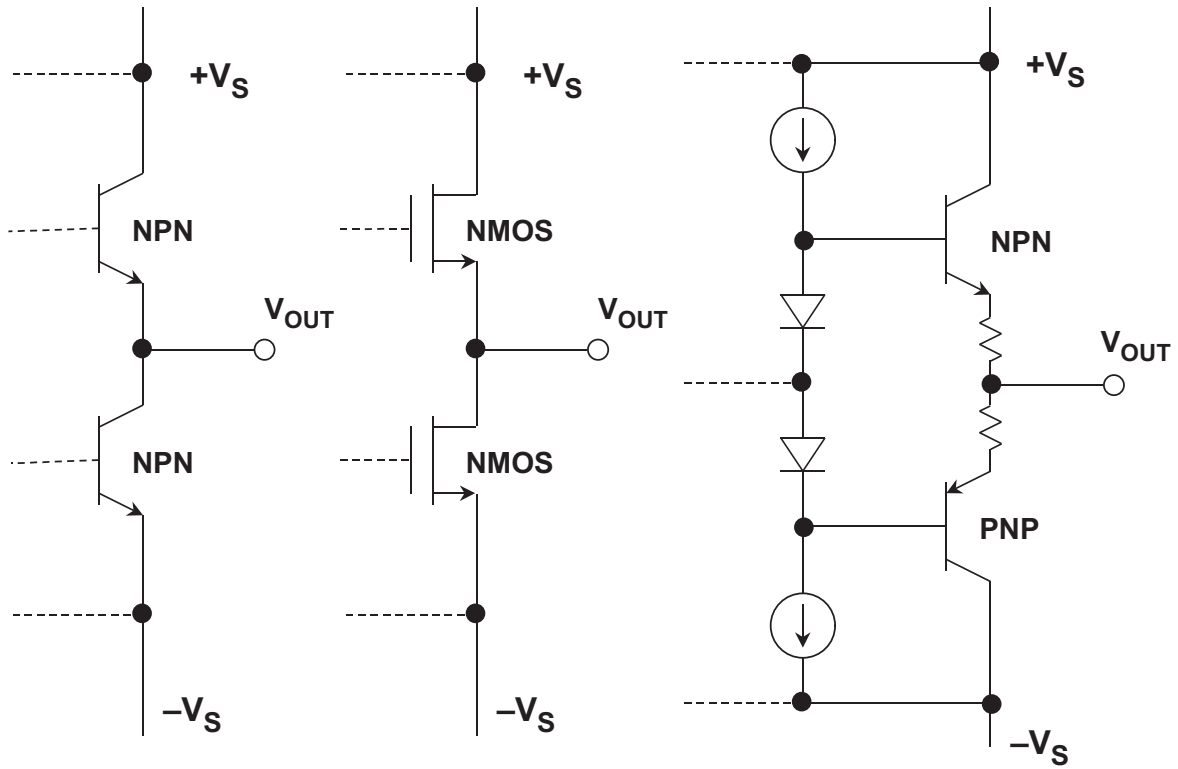
## TRUE RAIL-TO-RAIL INPUT STAGE



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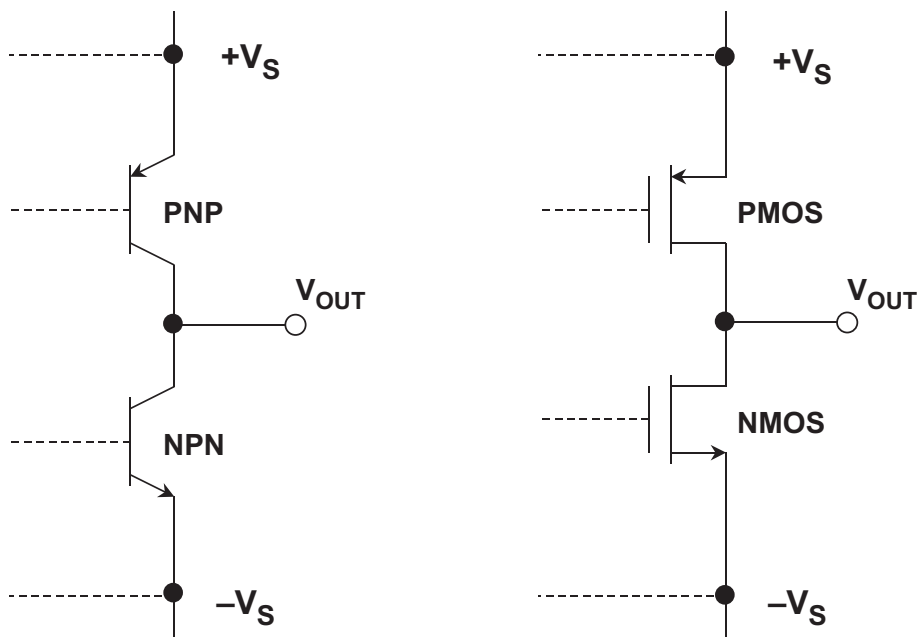
## TRADITIONAL OUTPUT STAGES



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## "ALMOST" RAIL-TO-RAIL OUTPUT STRUCTURES



SWINGS LIMITED BY SATURATION VOLTAGE

SWINGS LIMITED BY FET "ON" RESISTANCE

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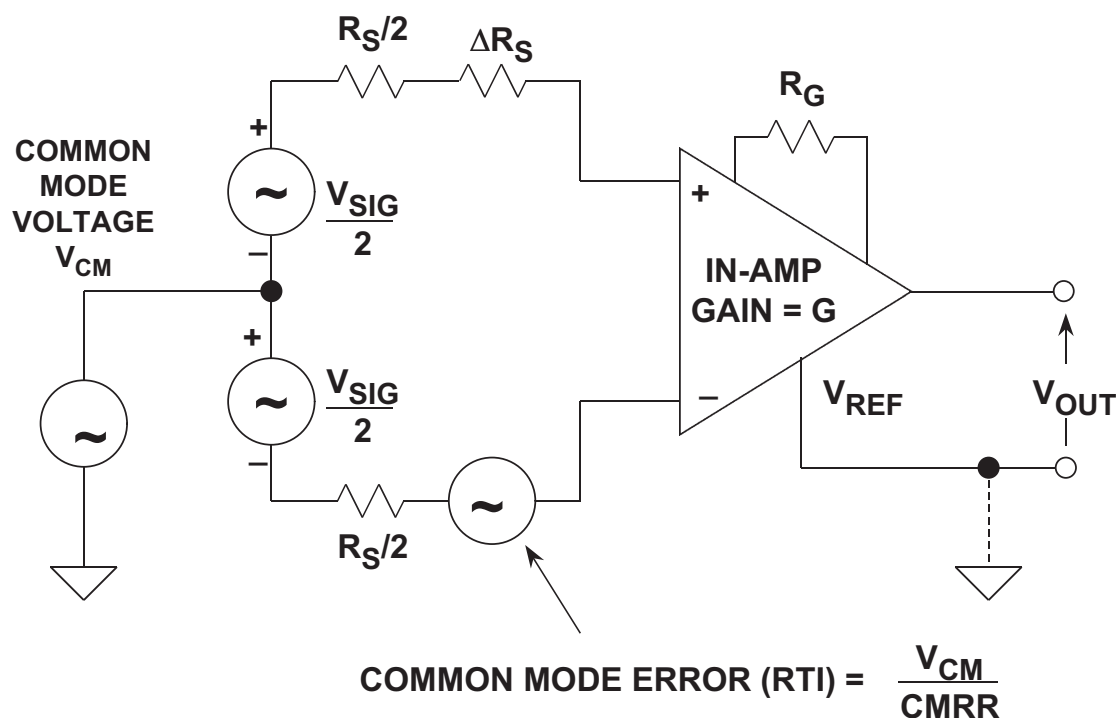
## OP AMP PROCESS TECHNOLOGY SUMMARY

- **BIPOLAR (NPN-BASED):** This is Where it All Started!!
- **COMPLEMENTARY BIPOLAR (CB):** Rail-to-Rail, Precision, High Speed
- **BIPOLAR + JFET (BiFET):** High Input Impedance, High Speed
- **COMPLEMENTARY BIPOLAR + JFET (CBFET):** High Input Impedance, Rail-to-Rail Output, High Speed
  
- **COMPLEMENTARY MOSFET (CMOS):** Low Cost, Non-Critical Op Amps
- **BIPOLAR + CMOS (BiCMOS):** Bipolar Input Stage adds Linearity, Low Power, Rail-to-Rail Output
- **COMPLEMENTARY BIPOLAR + CMOS (CBCMOS):** Rail-to-Rail Inputs, Rail-to-Rail Outputs, Good Linearity, Low Power

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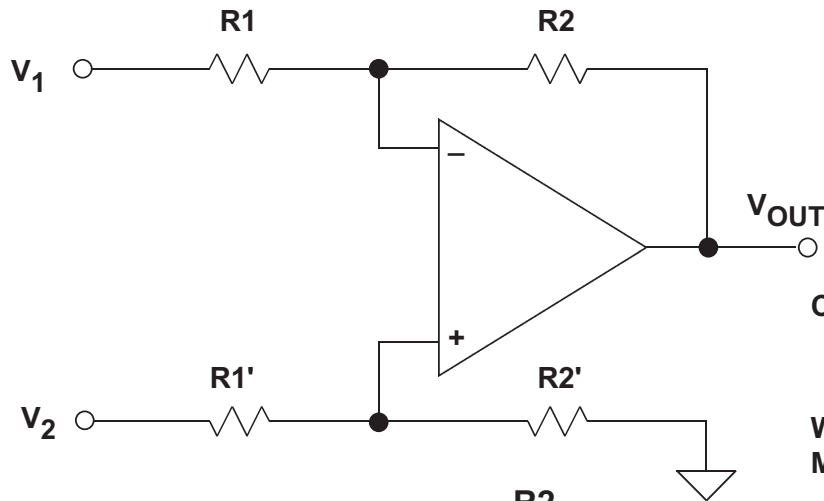
## INSTRUMENTATION AMPLIFIER



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## OP AMP SUBTRACTOR



$$\text{CMR} = 20 \log_{10} \left[ \frac{1 + \frac{R2}{R1}}{K_r} \right]$$

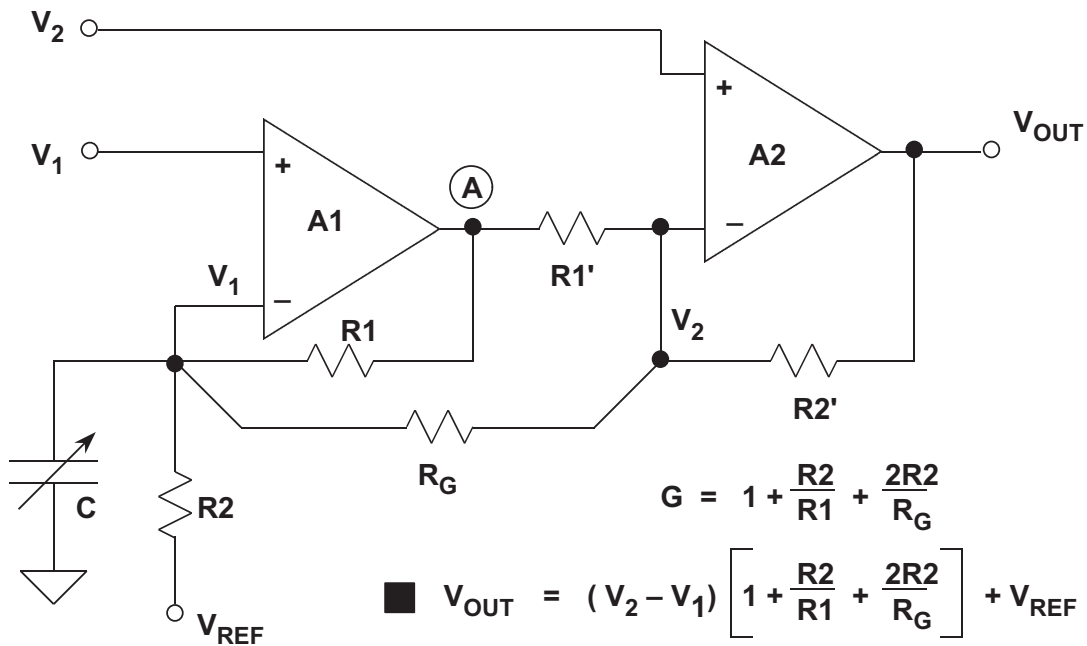
Where  $K_r$  = Total Fractional Mismatch of  $R1 - R2$

- $V_{\text{OUT}} = (V_2 - V_1) \frac{R2}{R1}$
- $\frac{R2}{R1} = \frac{R2'}{R1'}$  CRITICAL FOR HIGH CMR
- EXTREMELY SENSITIVE TO SOURCE IMPEDANCE IMBALANCE
- 0.1% TOTAL MISMATCH YIELDS  $\approx 66\text{dB}$  CMR FOR  $R1 = R2$

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## TWO OP AMP INSTRUMENTATION AMPLIFIER



$$G = 1 + \frac{R2}{R1} + \frac{2R2}{R_G}$$

$$\text{■ } V_{\text{OUT}} = (V_2 - V_1) \left[ 1 + \frac{R2}{R1} + \frac{2R2}{R_G} \right] + V_{\text{REF}}$$

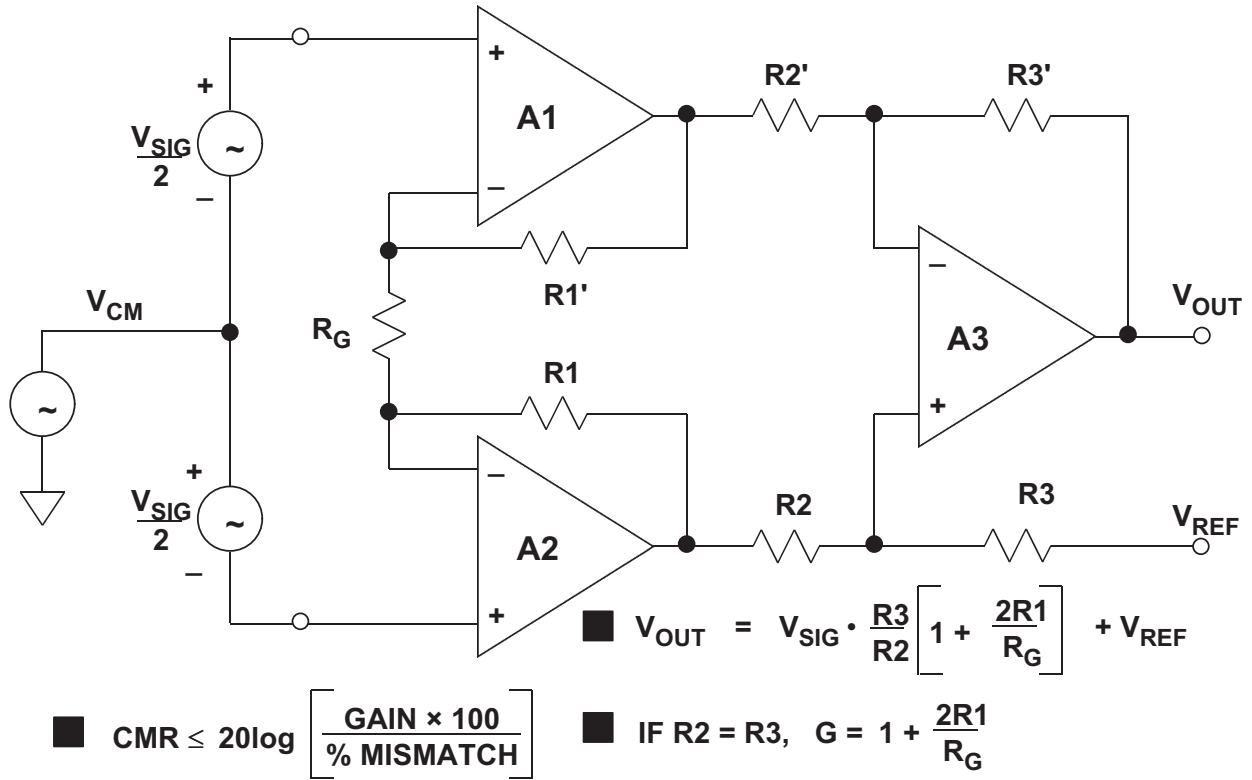
$$\text{■ } \frac{R2}{R1} = \frac{R2'}{R1'}$$

$$\text{■ } \text{CMR} \leq 20 \log \left[ \frac{\text{GAIN} \times 100}{\% \text{ MISMATCH}} \right]$$

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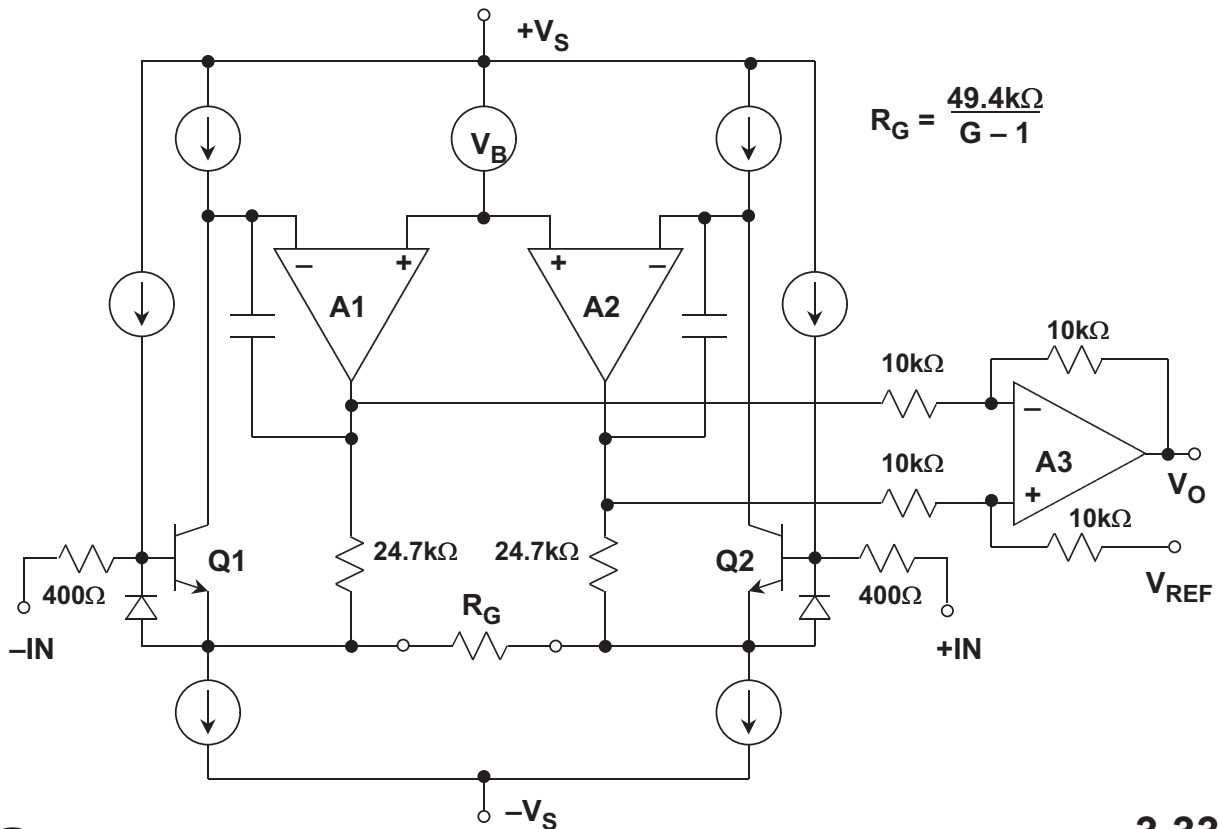
### THREE OP AMP INSTRUMENTATION AMPLIFIER



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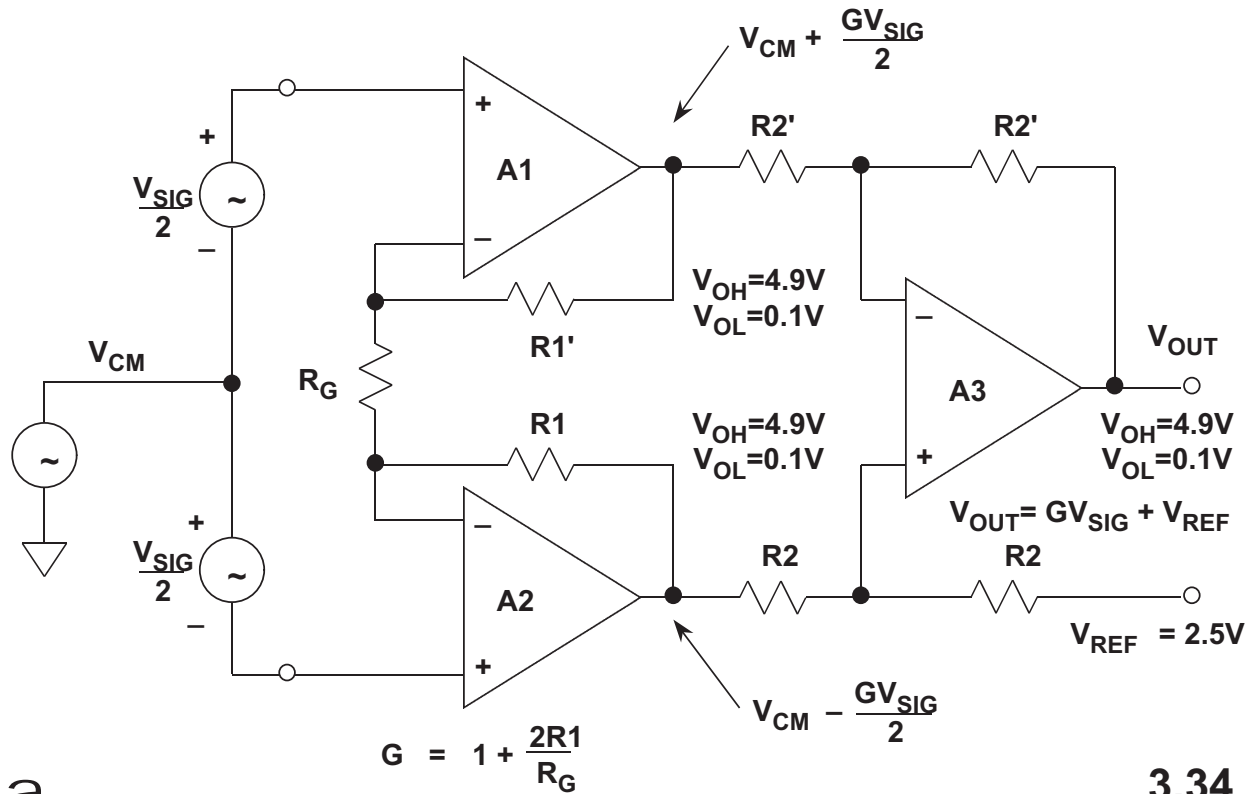
### AD620 IN-AMP SIMPLIFIED SCHEMATIC



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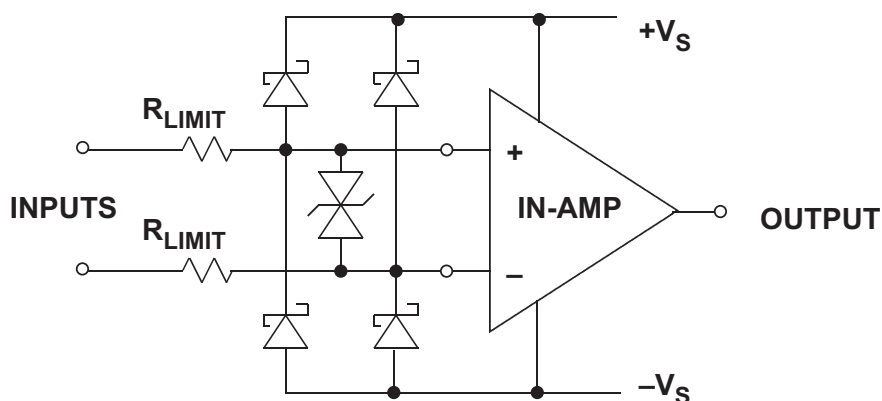
## THREE OP AMP IN-AMP SINGLE +5V SUPPLY RESTRICTIONS



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## INSTRUMENTATION AMPLIFIER INPUT OVERVOLTAGE CONSIDERATIONS



- Always Observe Absolute Maximum Data Sheet Specs!
- Schottky Diode Clamps to the Supply Rails Will Limit Input to Approximately  $\pm V_S \pm 0.3V$ , TVSs Limit Differential Voltage
- External Resistors (or Internal Thin-Film Resistors) Can Limit Input Current, but will Increase Noise
- Some In-Amps Have Series-Protection Input FETs for Lower Noise and Higher Input Over-Voltages (up to  $\pm 60V$ , Depending on Device)

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## KAYNAKLAR

- 1.Linear Design Seminar Handbook, Analog Devices, 1987
- 2.Analog Designer Reference CD-ROM, Analog Devices, 2002
- 3.OpAmps for Everyone, Ron Mancini, 2005
- 4.Technical Literature Database CD-ROM, National Semiconductor Corporation, 1997